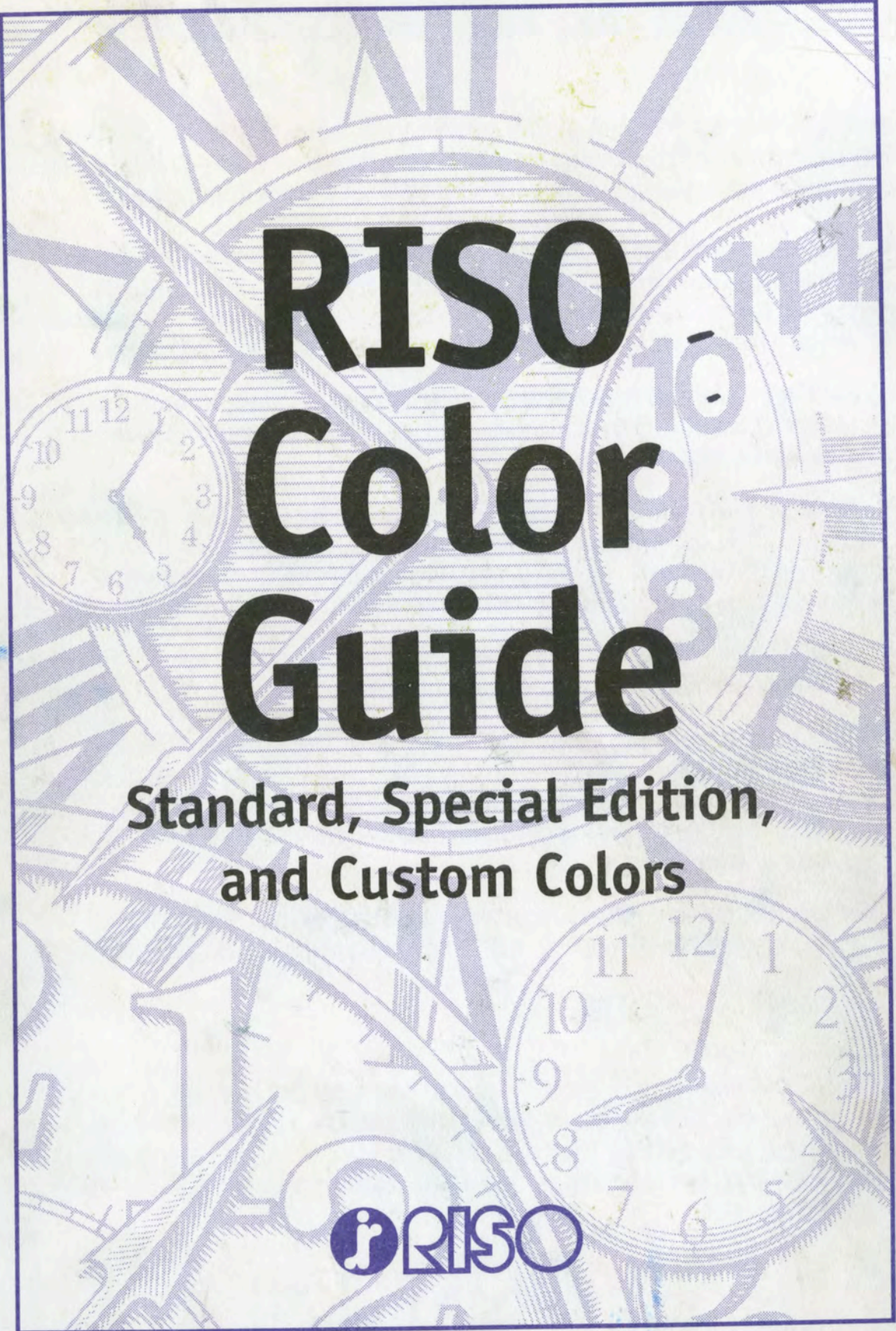




RISO Color Guide

Standard, Special Edition,
and Custom Colors

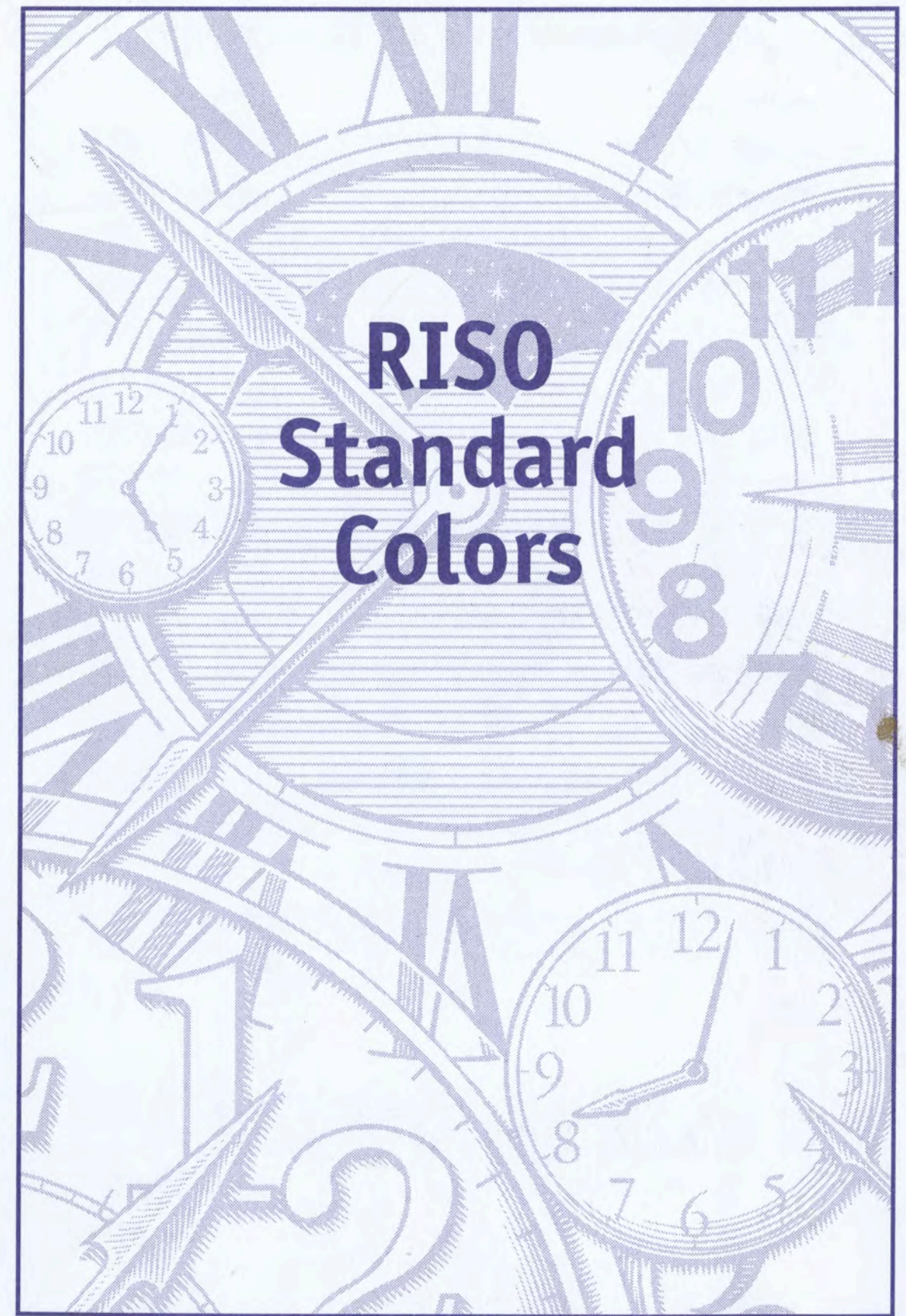


RISO Ink: The Perfect Choice

At RISO, creating the best digital printing solutions is our only business. The print quality RISO users rave about is a direct result of the RISO supplies we manufacture to work with each line of Printer-Duplicators:

- The equipment, the ink formulas, and the master material are all created to **work in harmony**, to achieve the best print quality for our customers. At our extensive Research and Development facilities we continually work on creating the optimum printed output.
- Each ink is **tested repeatedly** during the formulation process, to ensure optimum print quality, as well as consistent performance under a variety of conditions.
- Because **RISO manufactures only emulsion ink**, which is extremely stable, RISO ink can remain in the box or in the cylinder for long periods of time without the separation or change in viscosity that can result in poor quality printing and wasted ink.
- **Emulsion ink dries quickly**, preventing the smudging, set-off and tracking associated with non-emulsion ink.
- RISO ink formulas are designed to work with the **unique RISO ink delivery system**, a patented system that uses a microprocessor to control the vacuum-drawn inking process. This efficient process ensures that all the ink is consumed, while preventing the harmful effects of over-inking.
- Independent tests have concluded that RISO ink **can yield the greatest number of copies**, ensuring the highest return possible per ink cartridge.

By delivering the highest quality ink and masters, the best ink delivery system, and the highest ink yields, RISO continues to demonstrate its commitment to providing the best output quality possible. The choice is clear: RISO inks and masters are the right choice for your RISO Digital Printing System.



Black
 Riso Blue
 Burgundy
 Yellow
 Bright Red
 Hunter Green
 Raspberry
 Cornflower

RISO Standard Colors Updated Item Numbers

RISO Blue	Previously RISO Item No. S-3975	Now RISO Item No. S-4388
RISO Bright Red	Previously RISO Item No. S-3979	Now RISO Item No. S-4392
RISO Brown	Previously RISO Item No. S-3977	Now RISO Item No. S-4390
RISO Burgundy	Previously RISO Item No. S-3984	Now RISO Item No. S-4397
RISO Federal Blue	Previously RISO Item No. S-3982	Now RISO Item No. S-4395
RISO Flat Gold	Previously RISO Item No. S-3990	Now RISO Item No. S-4403
RISO Green	Previously RISO Item No. S-3976	Now RISO Item No. S-4389
RISO Hunter Green	Previously RISO Item No. S-3991	Now RISO Item No. S-4404
RISO Light Grey	Previously RISO Item No. S-3987	Now RISO Item No. S-4400
RISO Marine Red	Previously RISO Item No. S-3980	Now RISO Item No. S-4393
RISO Medium Blue	Previously RISO Item No. S-3981	Now RISO Item No. S-4394
RISO Purple	Previously RISO Item No. S-3983	Now RISO Item No. S-4396
RISO Red	Previously RISO Item No. S-3974	Now RISO Item No. S-4387
RISO Orange	Previously RISO Item No. S-3992	Now RISO Item No. S-4405
RISO Teal	Previously RISO Item No. S-3985	Now RISO Item No. S-4398
RISO Yellow	Previously RISO Item No. S-3978	Now RISO Item No. S-4391
RISO Fluorescent Pink	Previously RISO Item No. S-3968	Now RISO Item No. S-4401

RISO Standard Colors



RISO Marine Red RISO Item No. S-3980



RISO Bright Red RISO Item No. S-3979



RISO Red RISO Item No. S-3974

RISO Standard Colors



*Hunter
Green
Hunter
Green
Hunter
Green
Hunter
Green
Hunter*

RISO Hunter Green RISO Item No. S-3991



*Green
Green
Green
Green
Green
Green
Green
Green
Green*

RISO Green RISO Item No. S-3976



*Teal
Teal
Teal
Teal
Teal
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Teal*

RISO Teal RISO Item No. S-3985

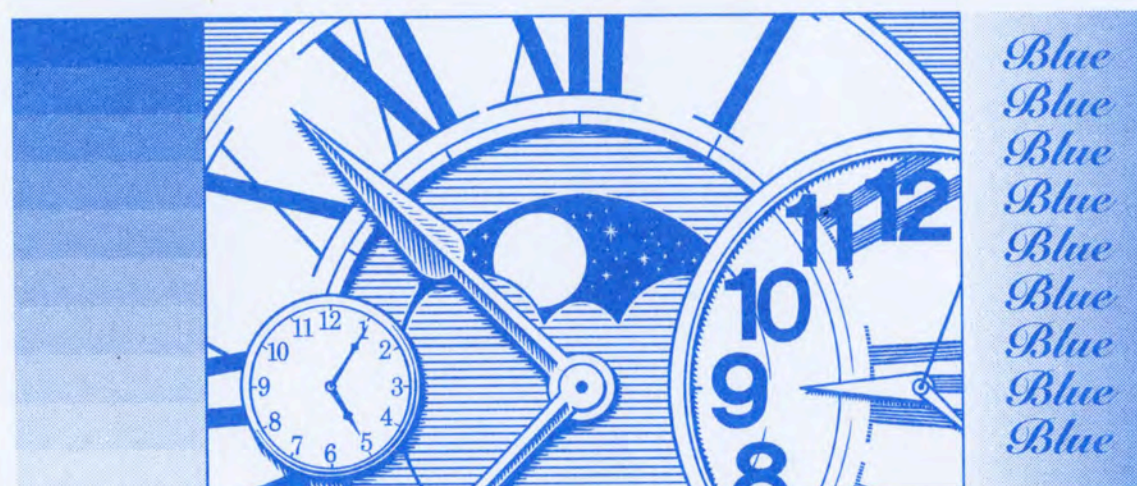
RISO Standard Colors



RISO Federal Blue RISO Item No. S-3982



RISO Medium Blue RISO Item No. S-3981



RISO Blue RISO Item No. S-3975

RISO Standard Colors



RISO Purple RISO Item No. S-3983

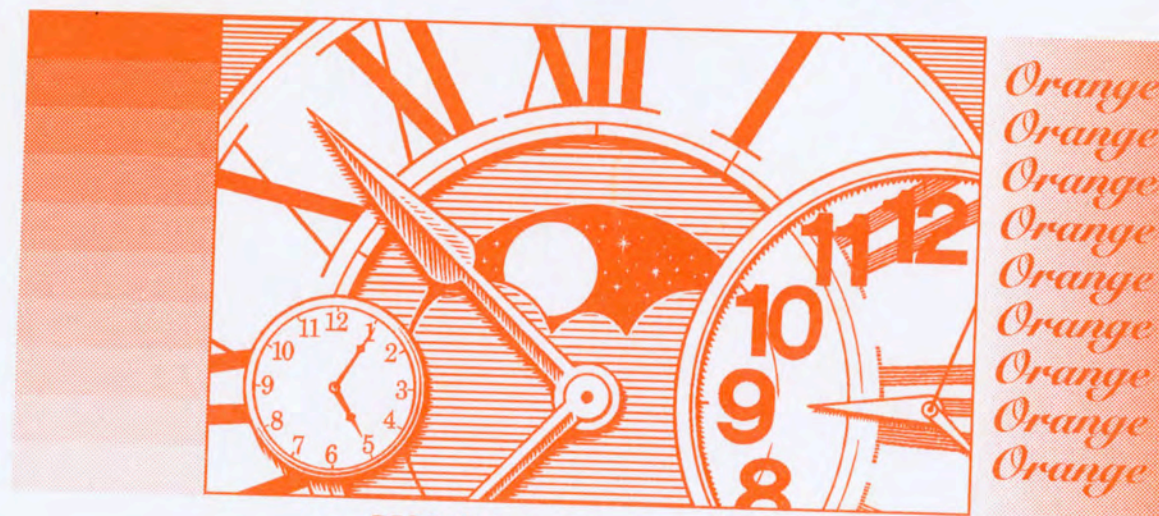


RISO Burgundy RISO Item No. S-3984

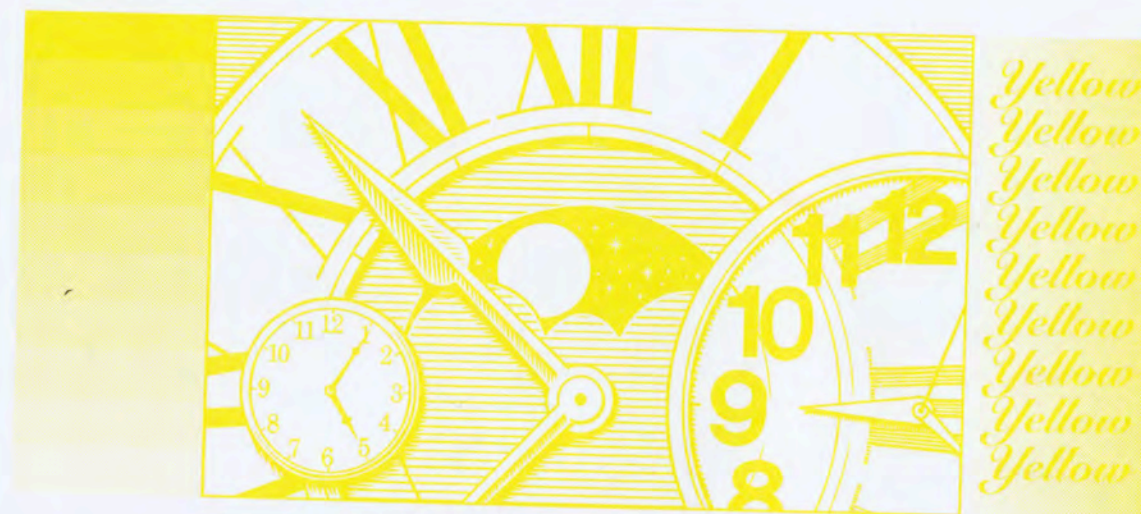


RISO Gold RISO Item No. S-3990

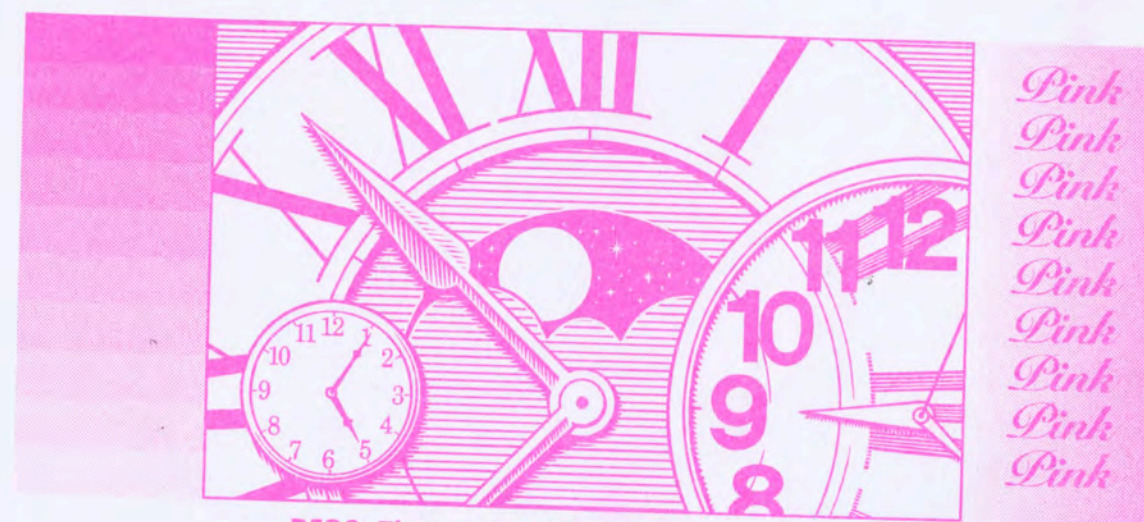
RISO Standard Colors



RISO Orange RISO Item No. S-3992



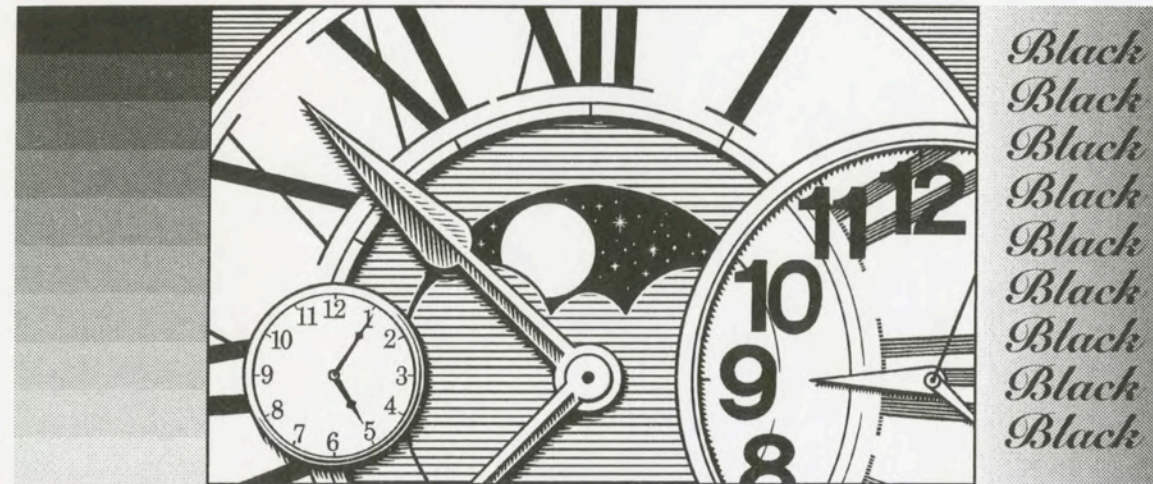
RISO Yellow RISO Item No. S-3978



RISO Fluorescent Pink RISO Item No. S-3988

RISO, Inc. 300 Rosewood Drive, Danvers, MA 01923

RISO Standard Colors



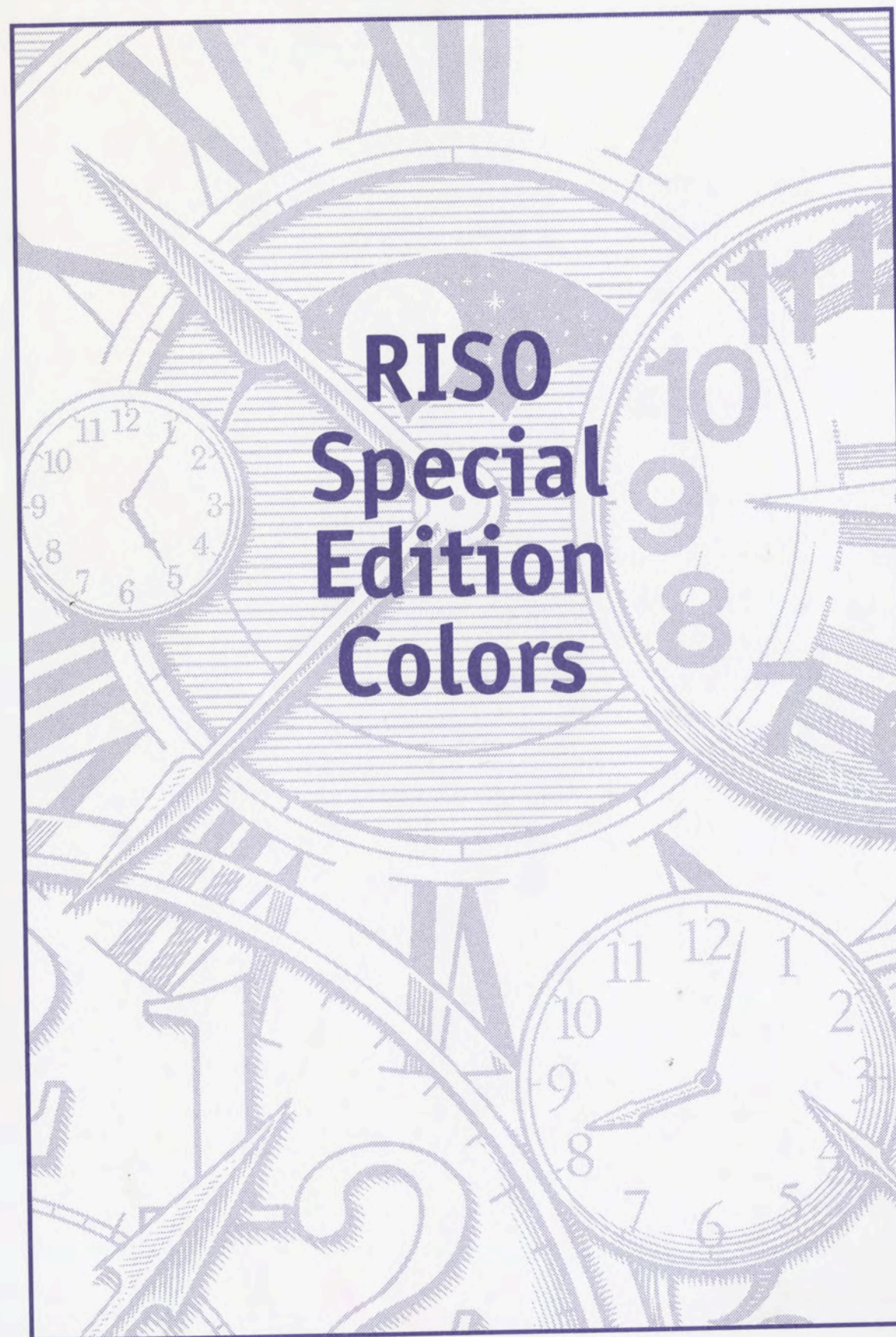
RISO Black Please see your authorized RISO representative for RISO Black Ink item numbers.



RISO Light Gray RISO Item No. S-3987



RISO Brown RISO Item No. S-3977



**RISO
Special
Edition
Colors**

RISO Special Edition Colors

Updated Item Numbers

RISO Crimson

Previously RISO Item No. S-3993

Now RISO Item No. S-4406

RISO Gray

Previously RISO Item No. S-3249

Now RISO Item No. S-4399

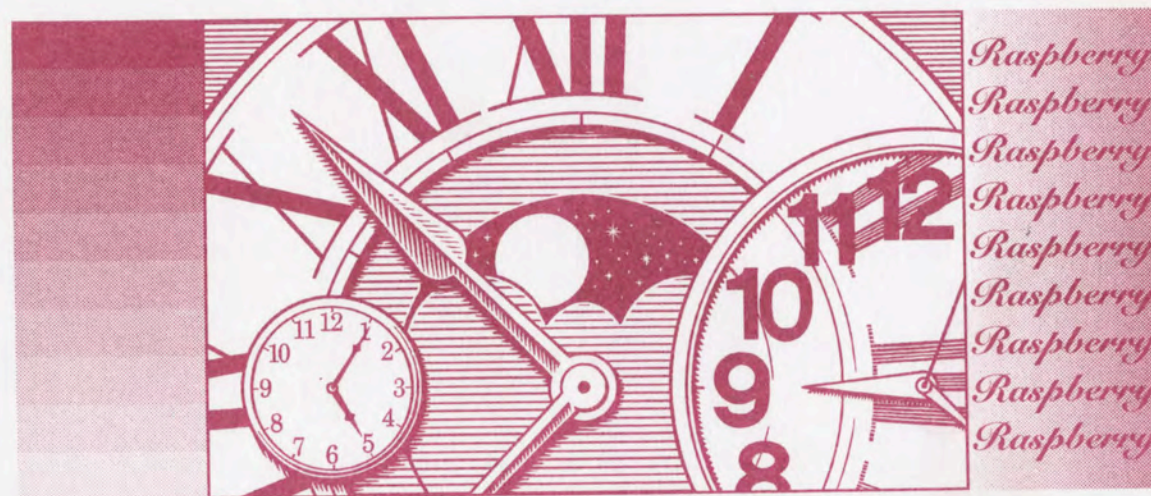
RISO Special Edition Colors



RISO Scarlet RISO Item No. S-3316 PS 6-01



RISO Tomato RISO Item No. S-3317 PS 6-02

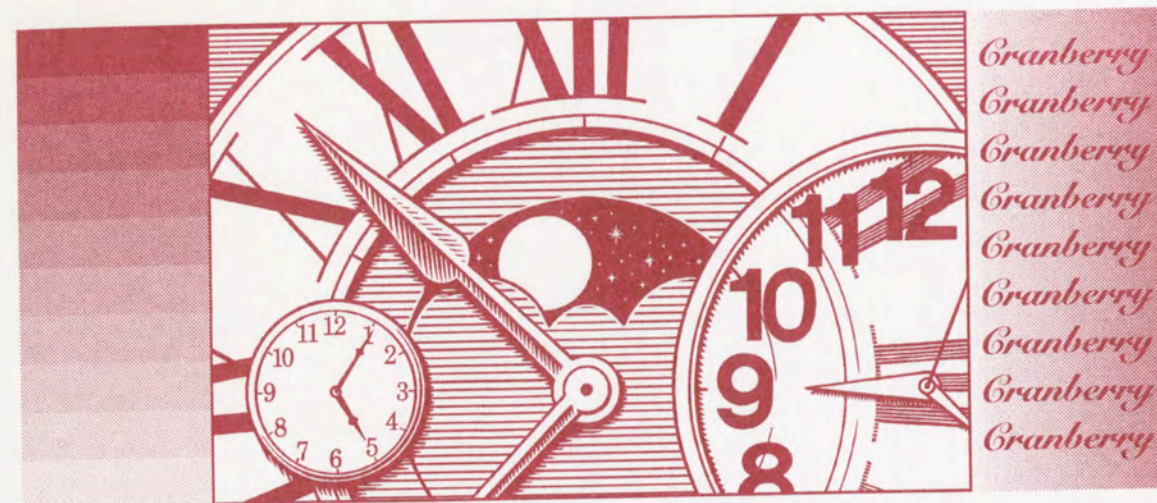


RISO Raspberry RISO Item No. S-3320 PS 6-05

RISO, Inc. 300 Rosewood Drive, Danvers, MA 01923

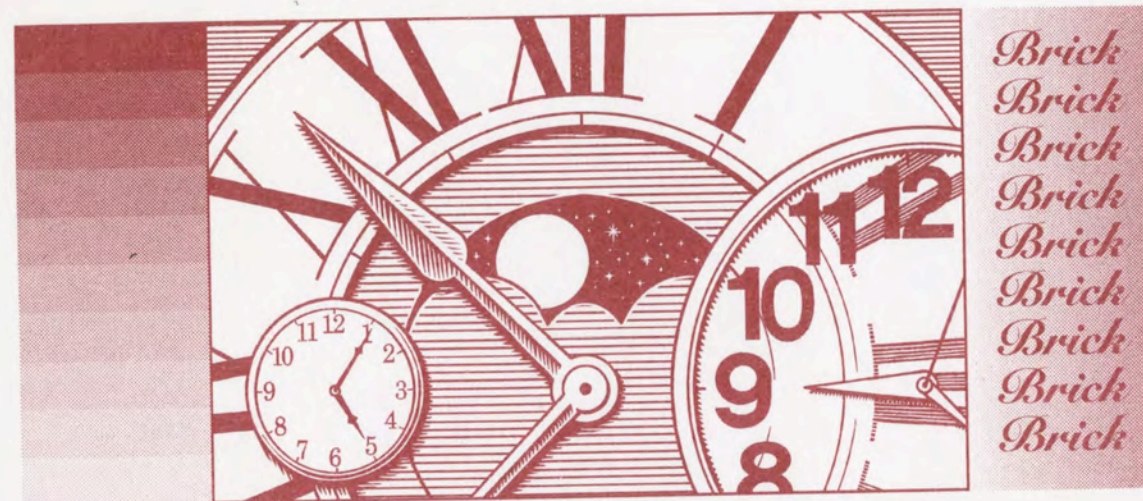
PMS
209

RISO Special Edition Colors



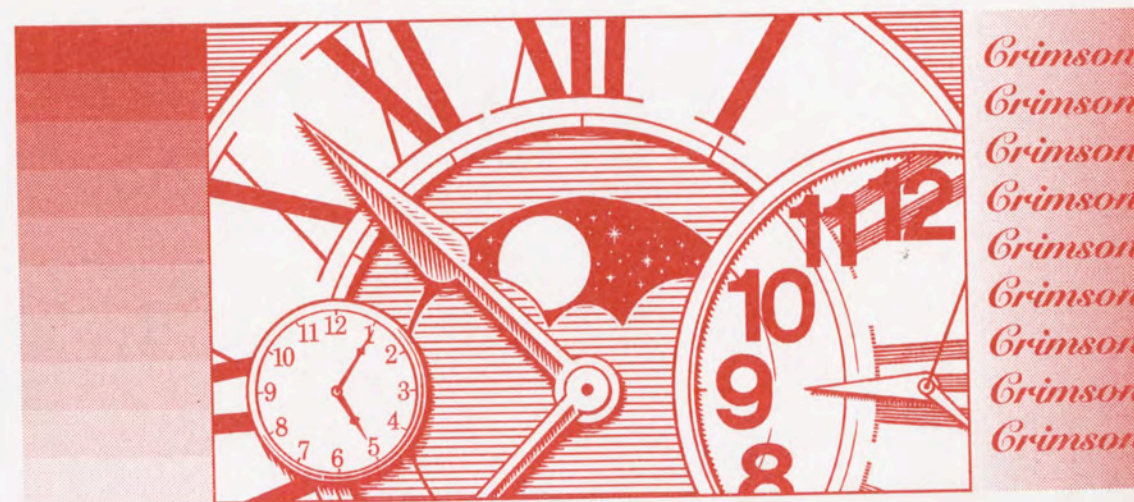
RISO Cranberry RISO Item No. S-3318 PS 6-03

Cranberry
Cranberry
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Cranberry



RISO Brick RISO Item No. S-3321 PS 6-06

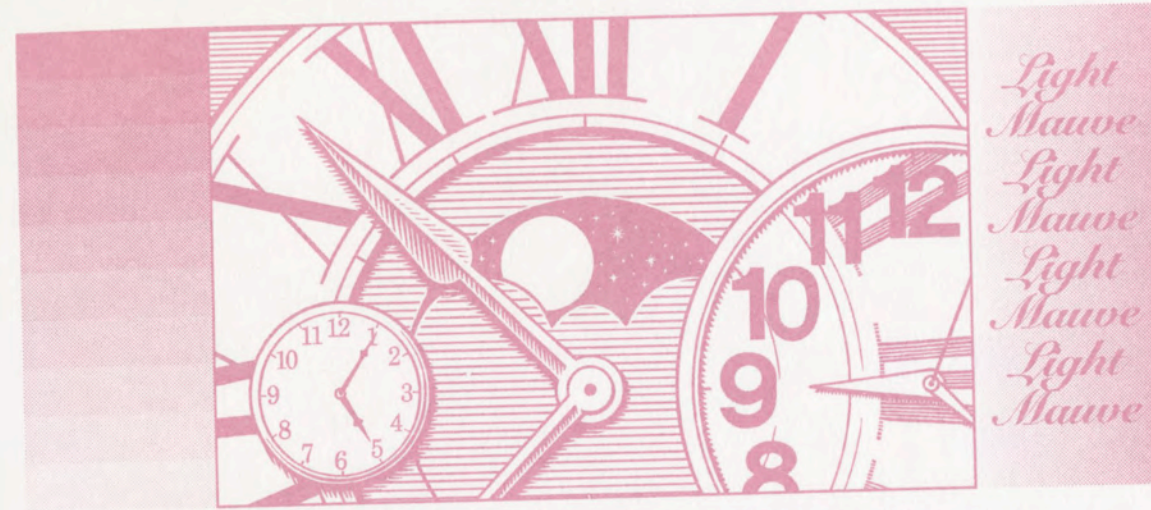
Brick
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Brick



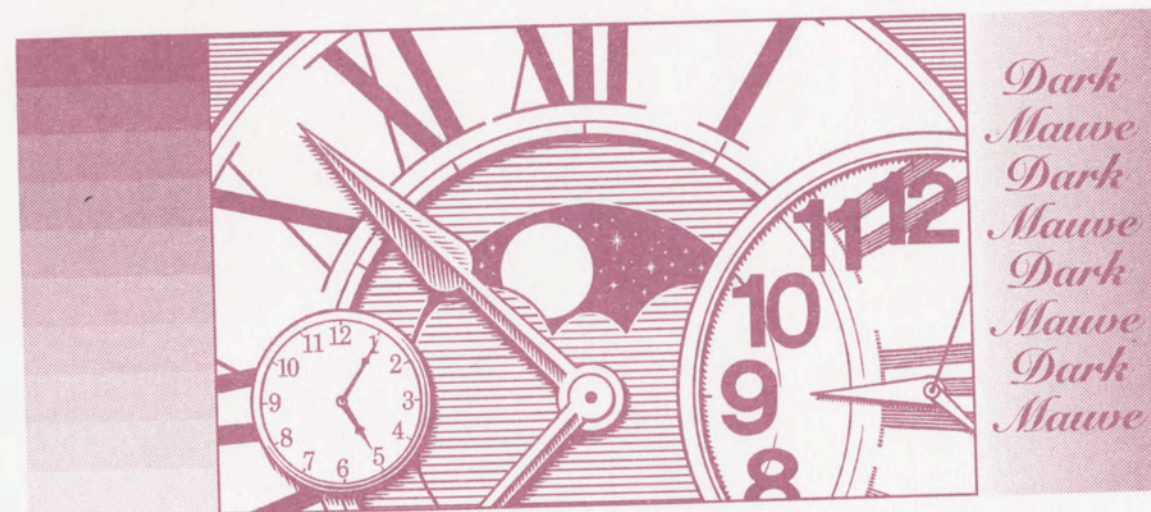
RISO Crimson RISO Item No. S-3201

Crimson
Crimson
Crimson
Crimson
Crimson
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Crimson
Crimson

RISO Special Edition Colors



RISO Light Mauve RISO Item No. S-3334 PS 9-03

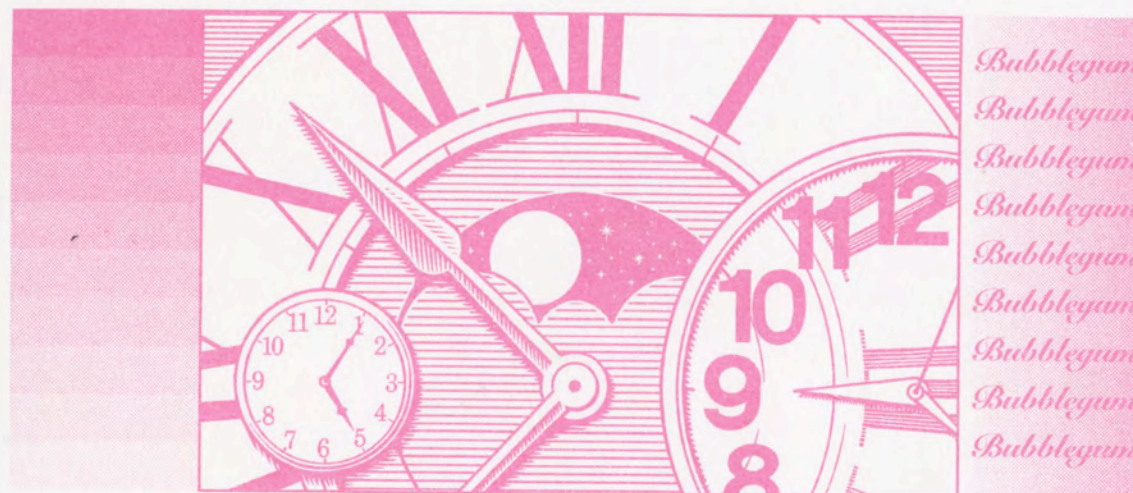


RISO Dark Mauve RISO Item No. S-3335 PS 9-04

RISO Special Edition Colors

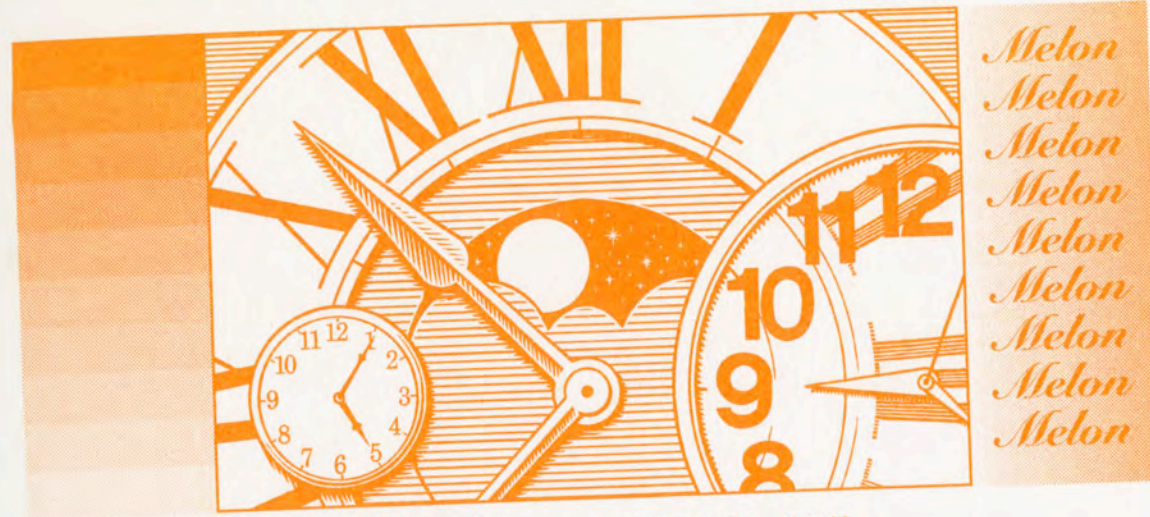


RISO Maroon RISO Item No. S-3319 PS 6-04



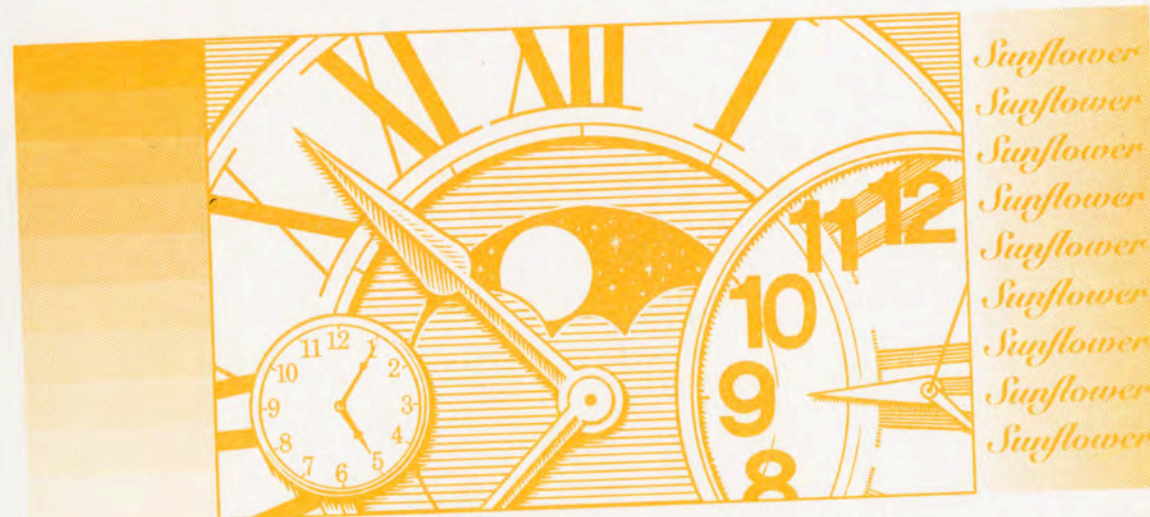
RISO Bubblegum RISO Item No. S-3333 PS 9-02

RISO Special Edition Colors



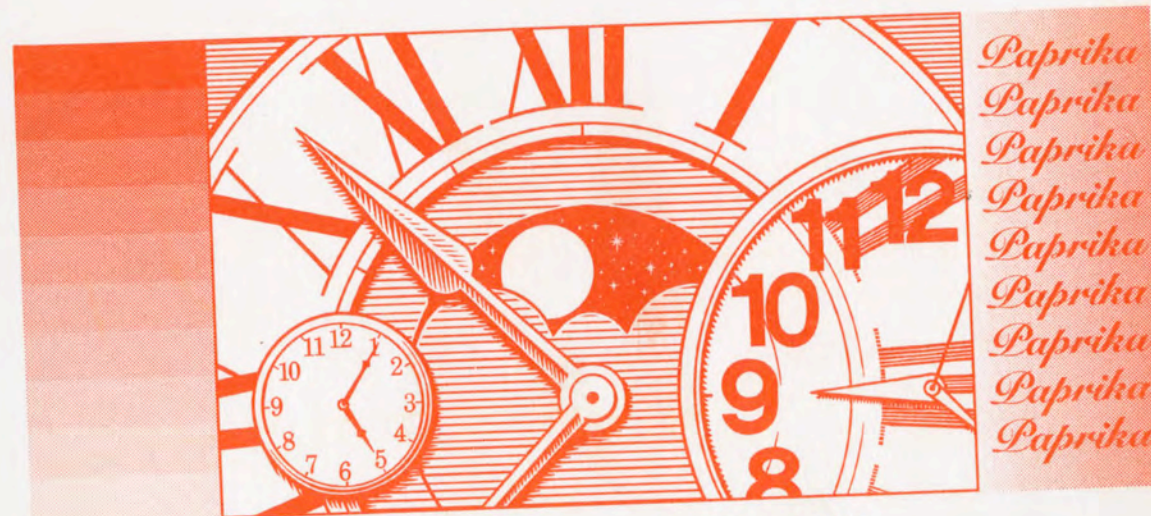
*Melon
Melon
Melon
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Melon
Melon
Melon
Melon
Melon*

RISO Melon RISO Item No. S-3324 PS 7-03



*Sunflower
Sunflower
Sunflower
Sunflower
Sunflower
Sunflower
Sunflower
Sunflower
Sunflower*

RISO Sunflower RISO Item No. S-3323 PS 7-02



*Paprika
Paprika
Paprika
Paprika
Paprika
Paprika
Paprika
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Paprika*

RISO Paprika RISO Item No. S-3326 PS 7-05

RISO Special Edition Colors



RISO Pumpkin RISO Item No. S-3327 PS 7-06

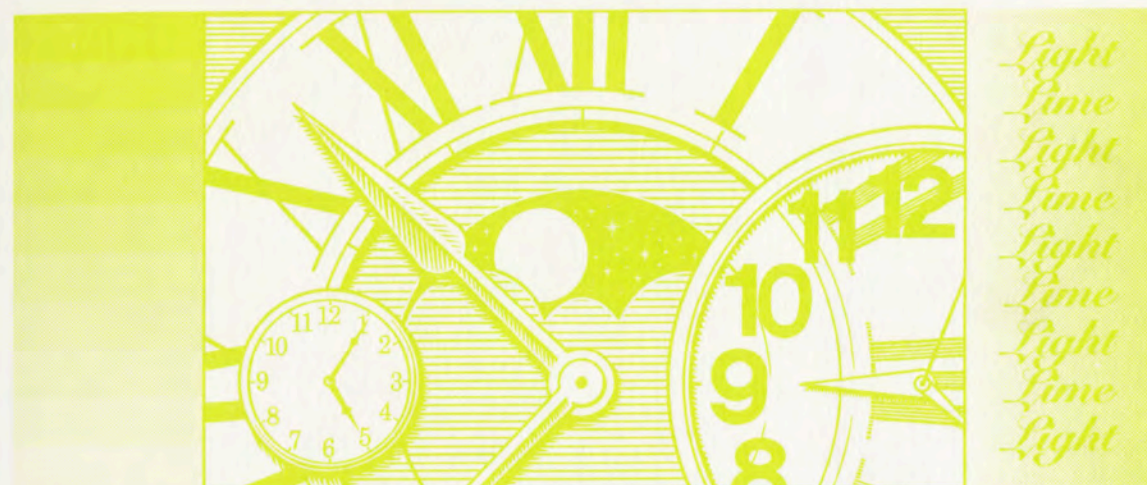


RISO Apricot RISO Item No. S-3325 PS 7-04



RISO Bright Gold RISO Item No. S-3329 PS 8-02

RISO Special Edition Colors



RISO Light Lime RISO Item No. S-3322 PS 7-01



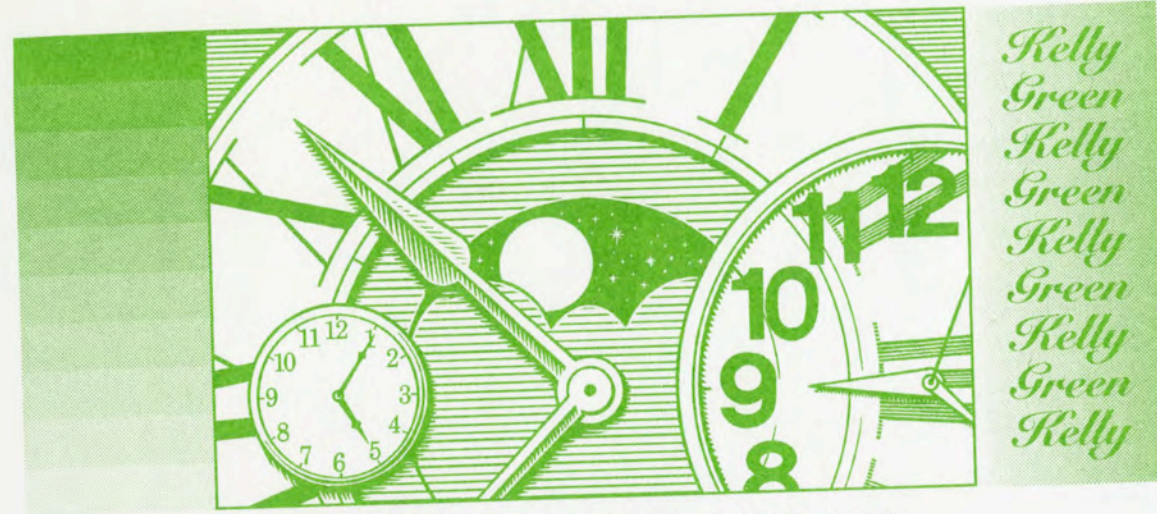
RISO Sea Foam RISO Item No. S-3304 PS 4-01



RISO Bright Olive Green RISO Item No. S-3328 PS 8-01

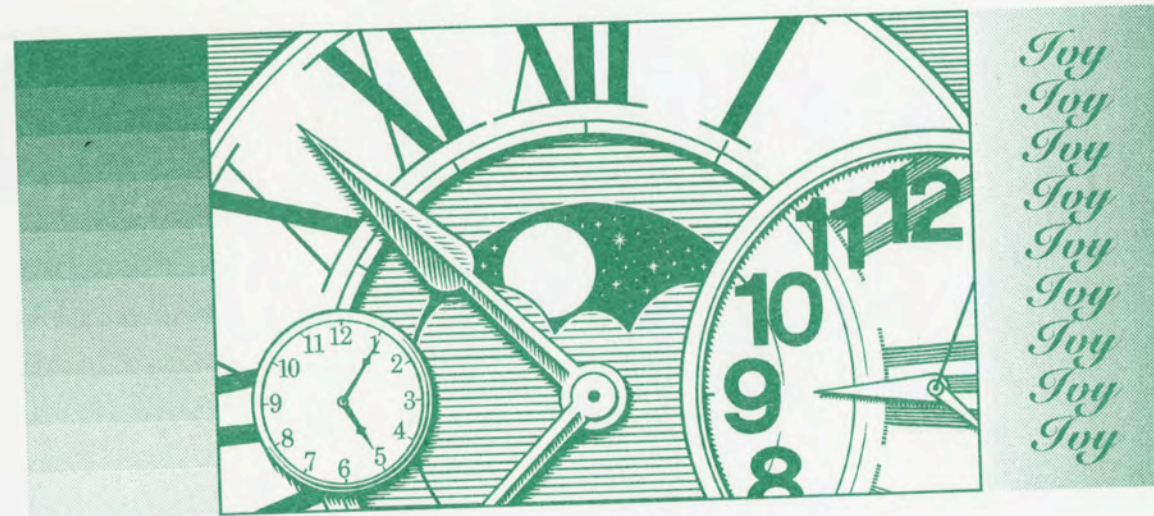
RISO, Inc. 300 Rosewood Drive, Danvers, MA 01923

RISO Special Edition Colors



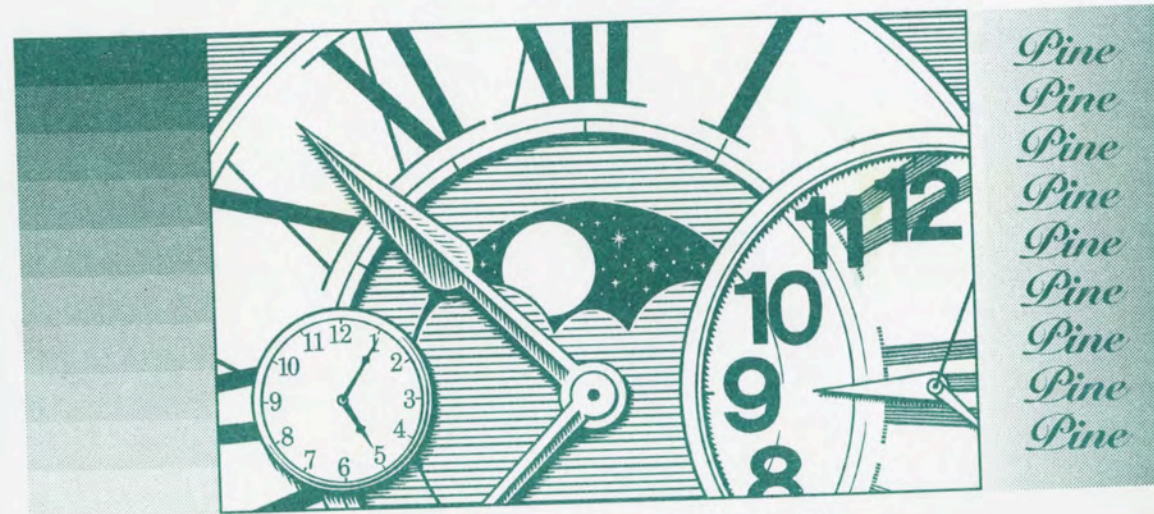
*Kelly
Green
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Kelly
Green
Kelly
Green
Kelly*

RISO Kelly Green RISO Item No. S-3305 PS 4-02



*Ivy
Ivy
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Ivy
Ivy
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Ivy
Ivy
Ivy*

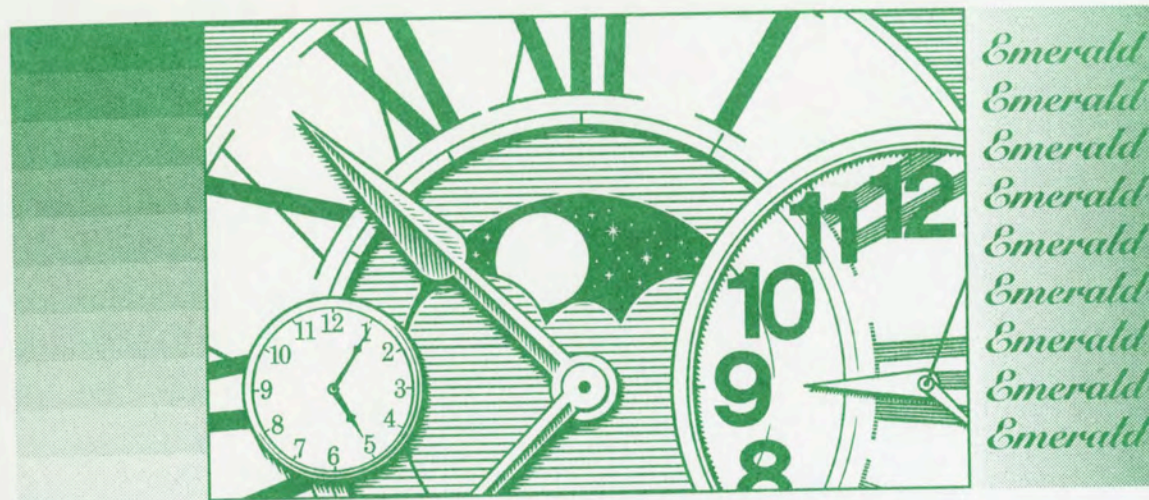
RISO Ivy RISO Item No. S-3307 PS 4-04



*Pine
Pine
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Pine
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Pine
Pine*

RISO Pine RISO Item No. S-3308 PS 4-05

RISO Special Edition Colors



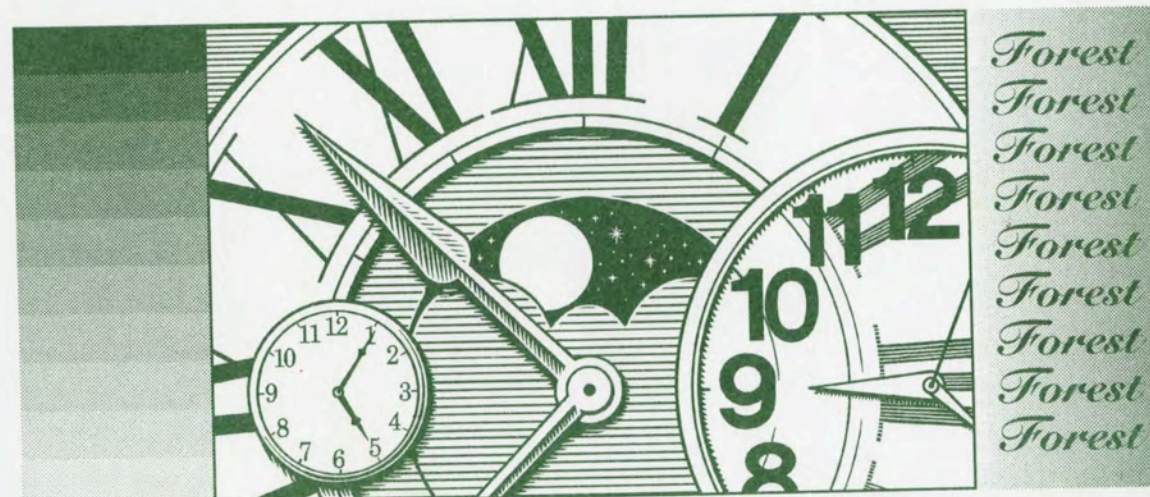
Emerald
Emerald
Emerald
Emerald
Emerald
Emerald
Emerald
Emerald
Emerald

RISO Emerald RISO Item No. S-3299 PS 3-02



Grass
Grass
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Grass
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Grass
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Grass

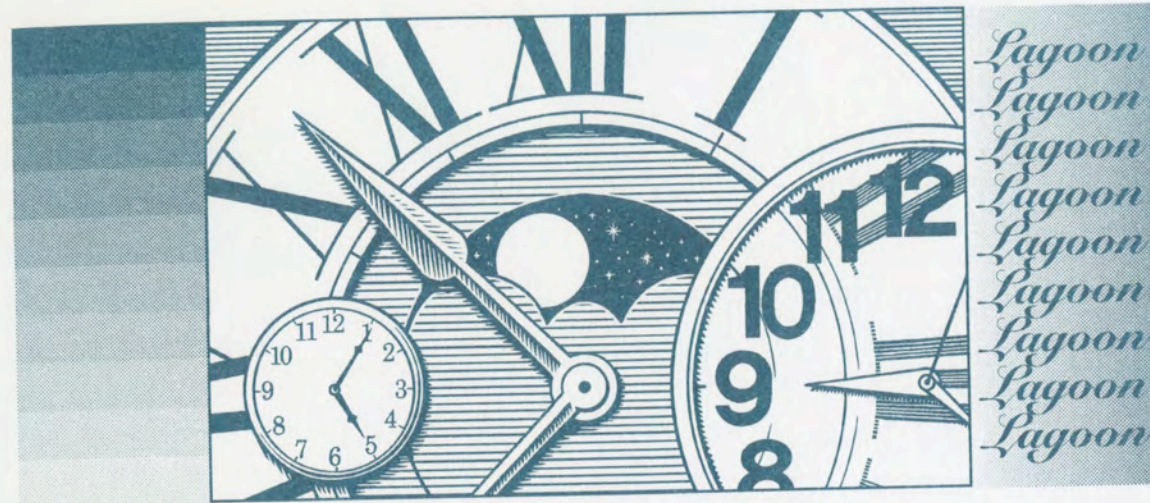
RISO Grass RISO Item No. S-3300 PS 3-03



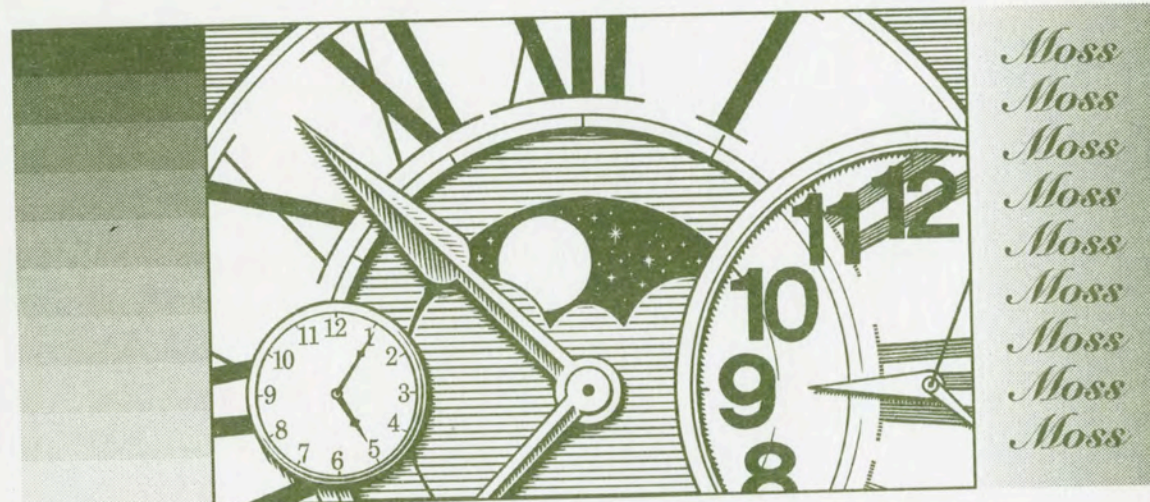
Forest
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Forest

RISO Forest RISO Item No. S-3301 PS 3-04

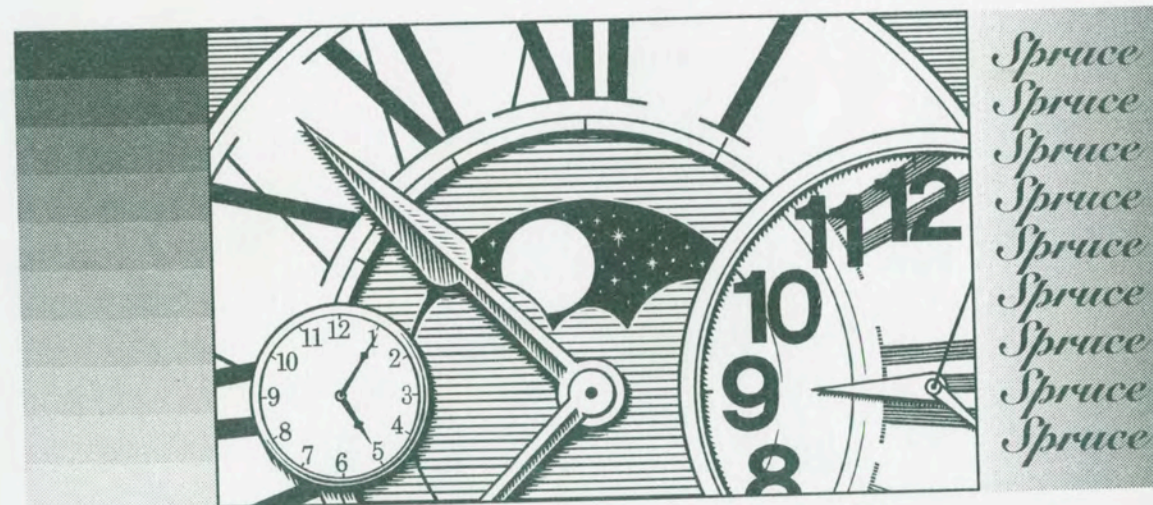
RISO Special Edition Colors



RISO Lagoon RISO Item No. S-3309 PS 4-06



RISO Moss RISO Item No. S-3303 PS 3-06



RISO Spruce RISO Item No. S-3302 PS 3-05

RISO Special Edition Colors



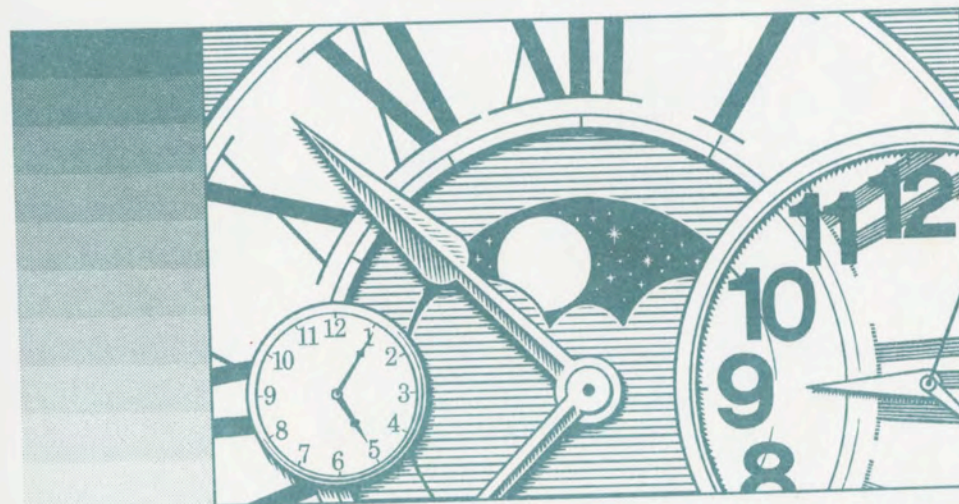
*Light
Teal
Light
Teal
Light
Teal
Light
Teal
Light*

RISO Light Teal RISO Item No. S-3306 PS 4-03



*Turquoise
Turquoise
Turquoise
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Turquoise
Turquoise
Turquoise
Turquoise*

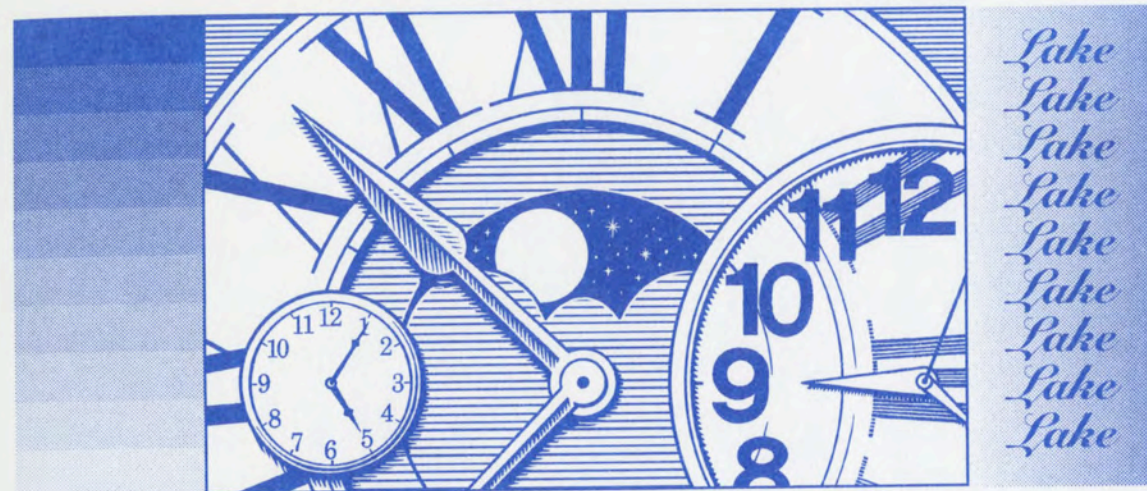
RISO Turquoise RISO Item No. S-3298 PS 3-01



*Smoky
Teal
Smoky
Teal
Smoky
Teal
Smoky
Teal
Smoky*

RISO Smoky Teal RISO Item No. S-3295 PS 2-04

RISO Special Edition Colors



RISO Lake RISO Item No. S-3289 PS 1-04

Lake
Lake
Lake
Lake
Lake
Lake
Lake
Lake
Lake



RISO Cornflower RISO Item No. S-3286 PS 1-01

Cornflower
Cornflower
Cornflower
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Cornflower
Cornflower
Cornflower

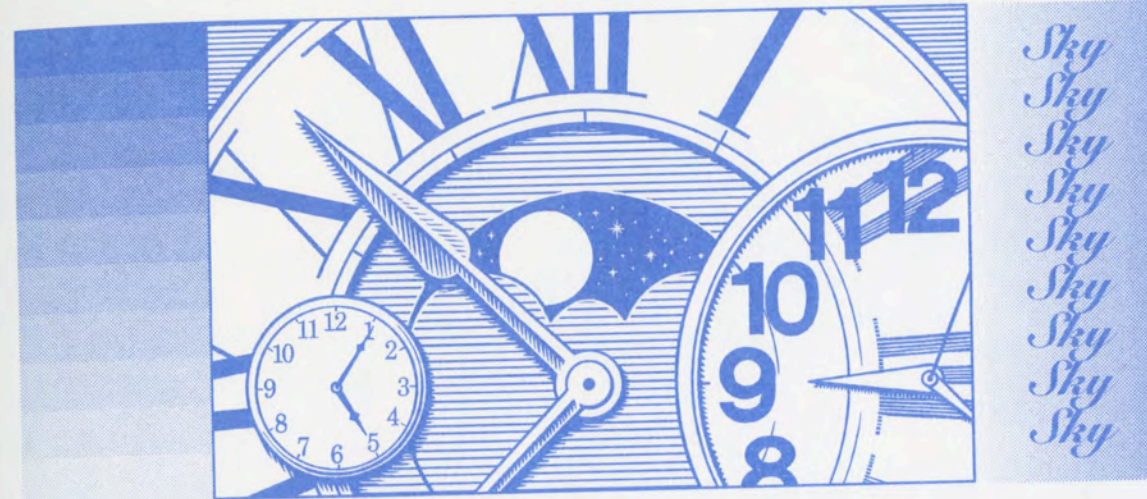
MS Range



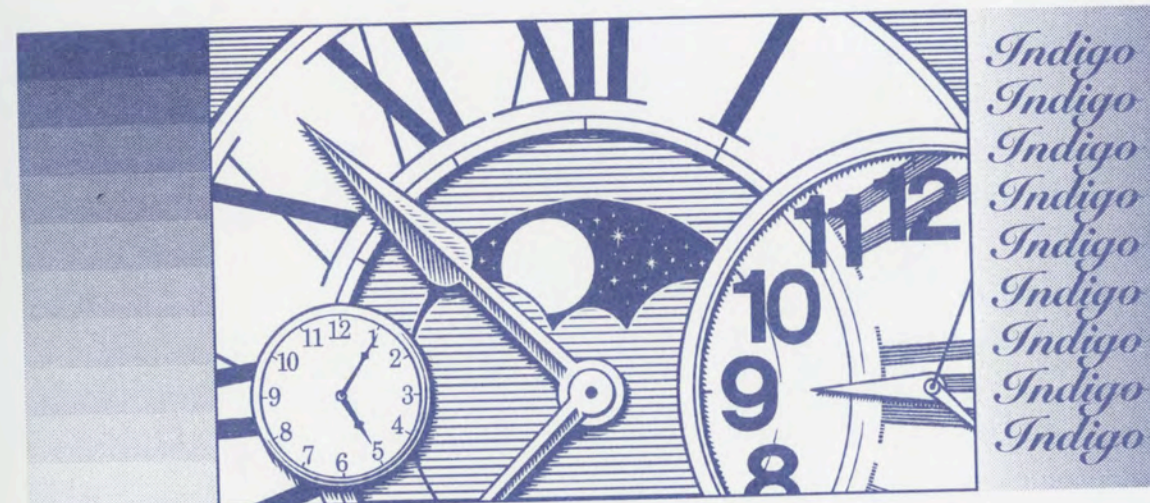
RISO Sea RISO Item No. S-3288 PS 1-03

Sea
Sea
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Sea
Sea
Sea
Sea
Sea
Sea

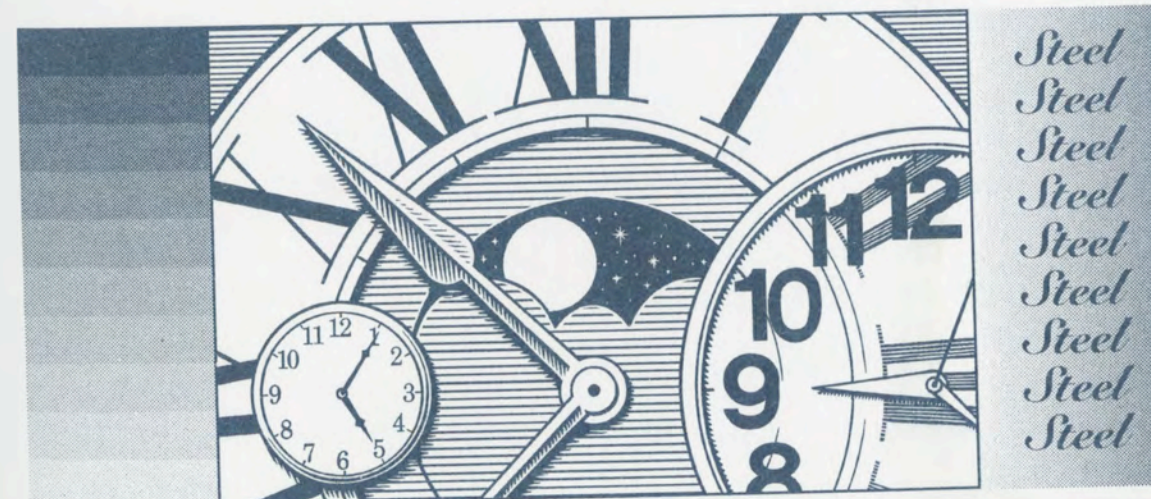
RISO Special Edition Colors



RISO Sky RISO Item No. S-3287 PS 1-02

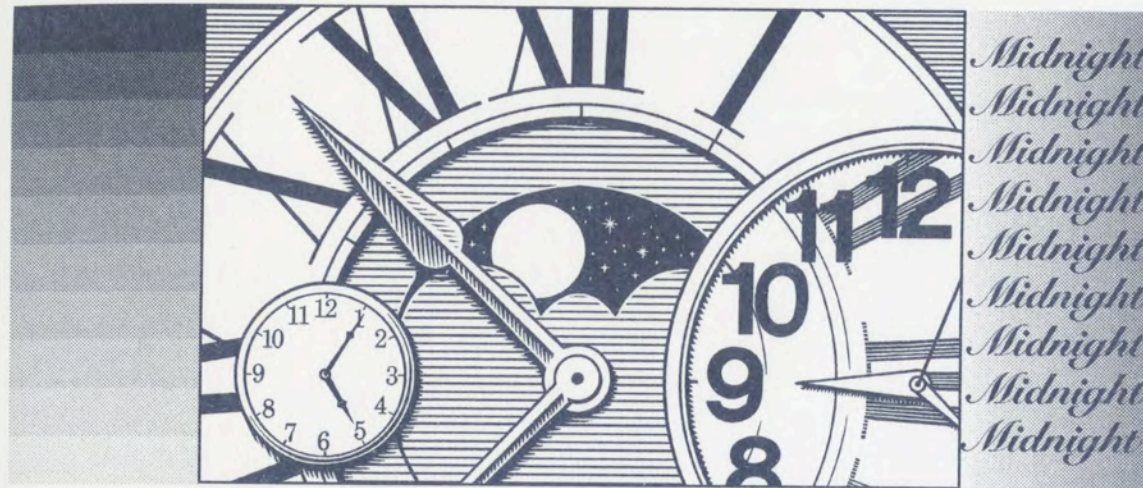


RISO Indigo RISO Item No. S-3290 PS 1-05

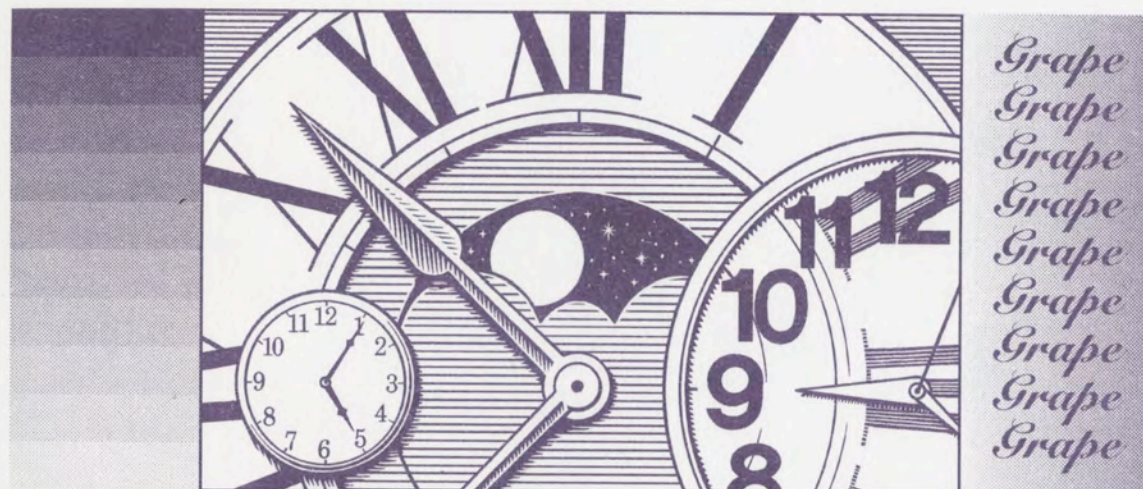


RISO Steel RISO Item No. S-3296 PS 2-05

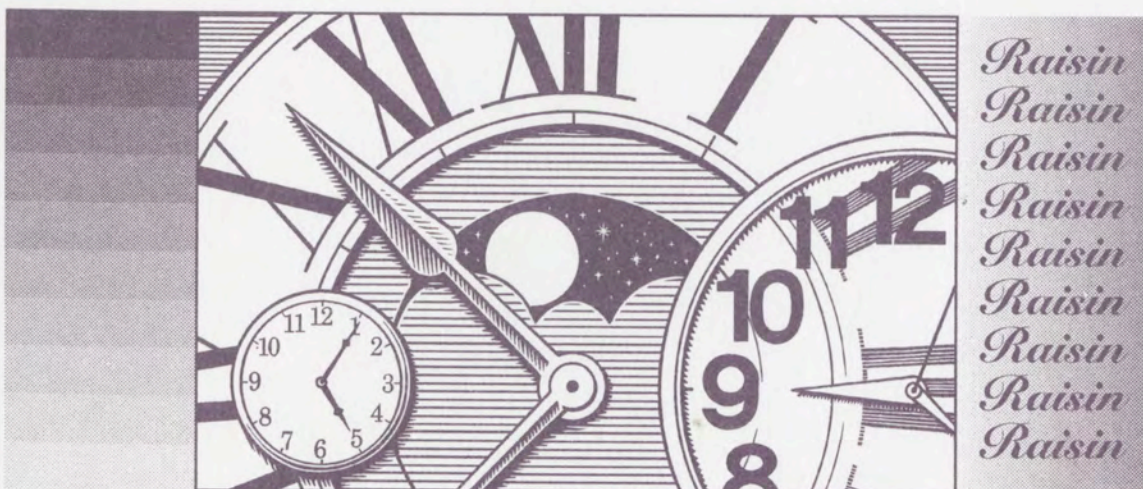
RISO Special Edition Colors



RISO Midnight RISO Item No. S-3291 PS 1-06

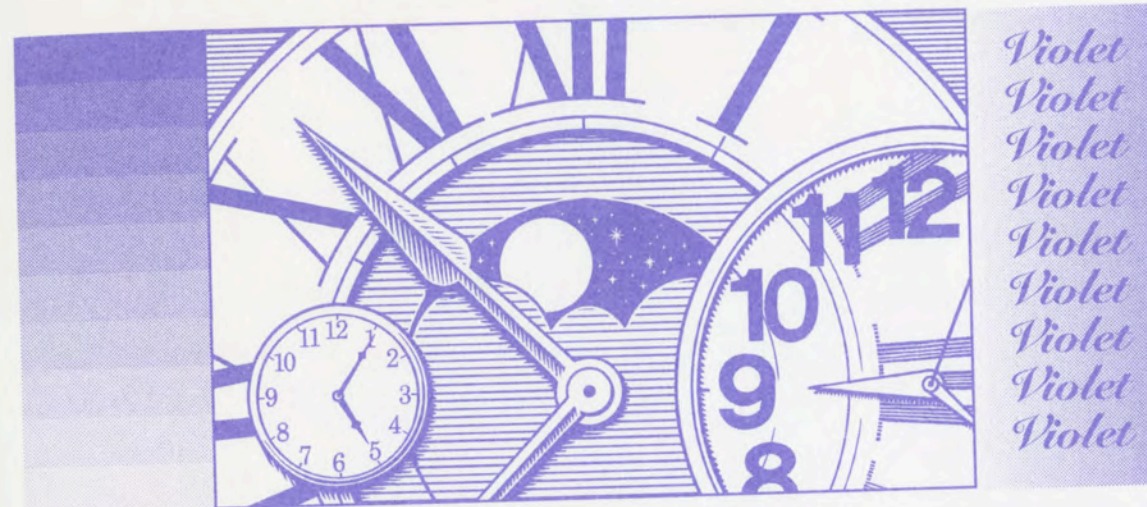


RISO Grape RISO Item No. S-3315 PS 5-05

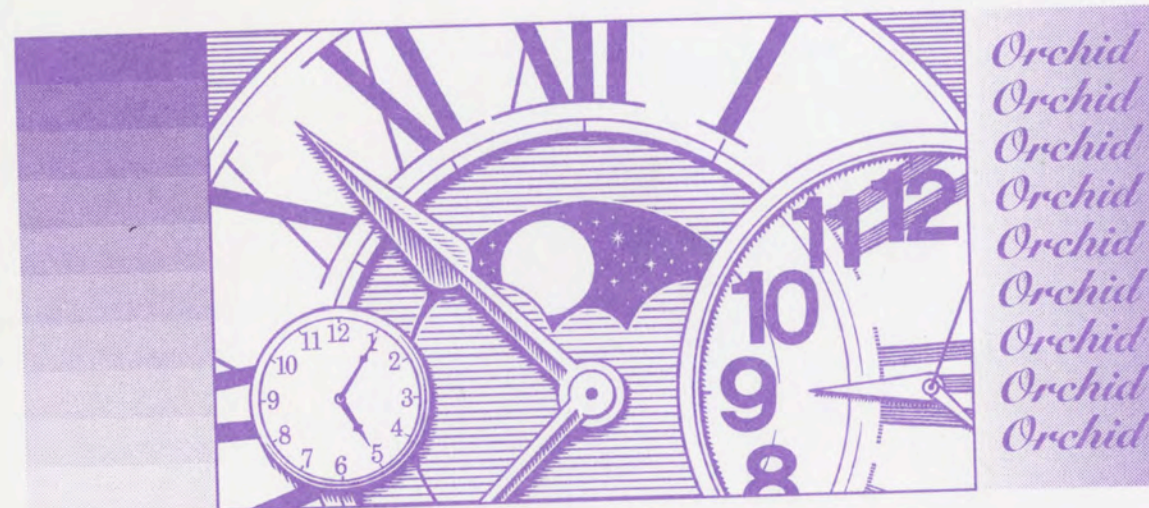


RISO Raisin RISO Item No. S-3314 PS 5-05

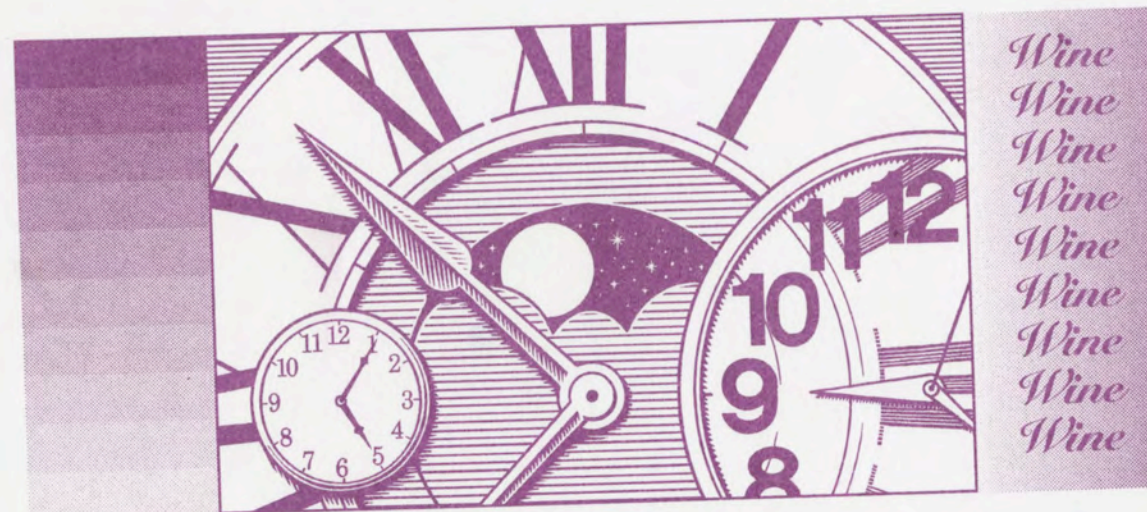
RISO Special Edition Colors



RISO Violet RISO Item No. S-3310 PS 5-01

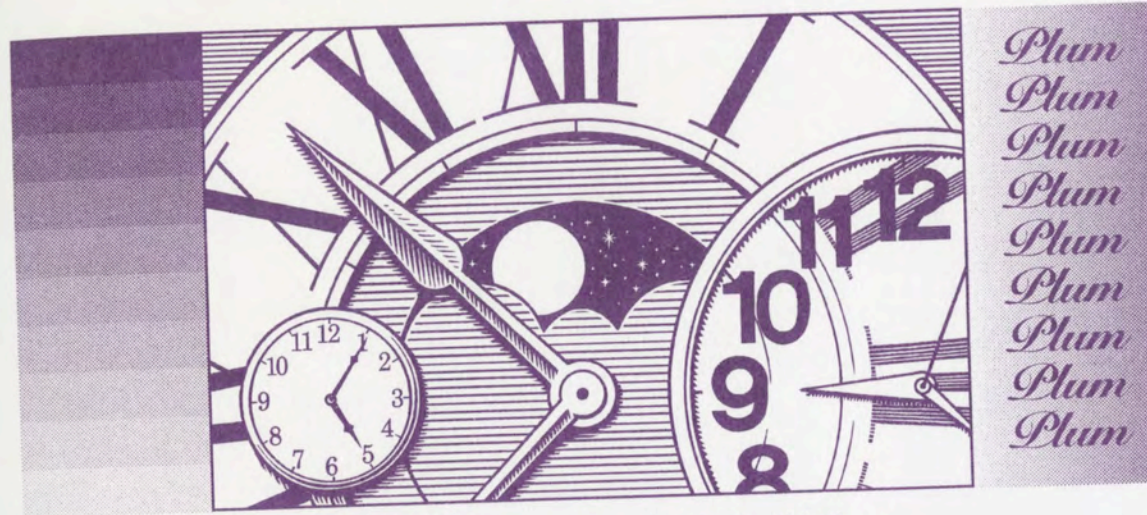


RISO Orchid RISO Item No. S-3311 PS 5-02

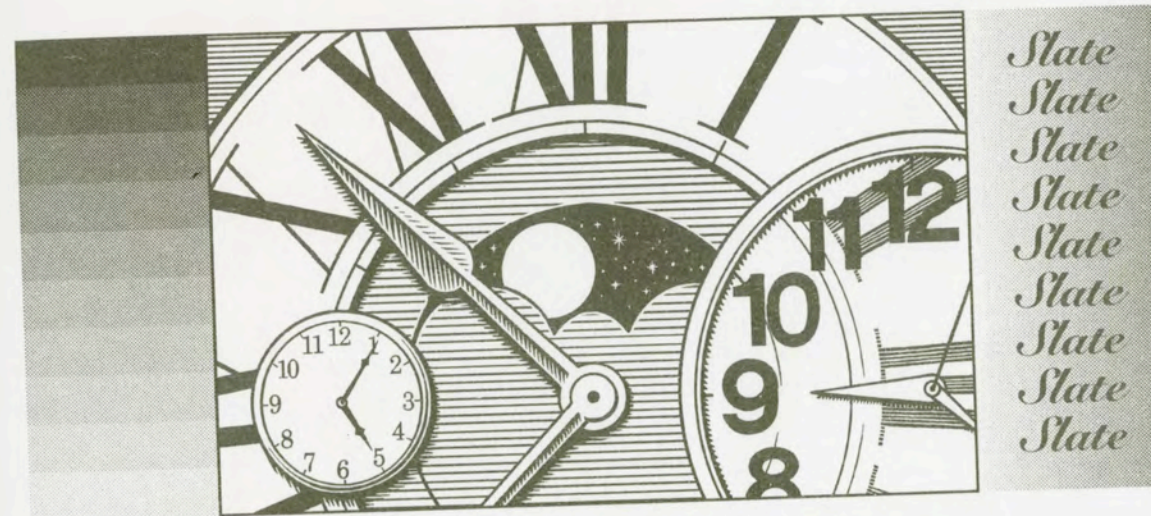


RISO Wine RISO Item No. S-3312 PS 5-03

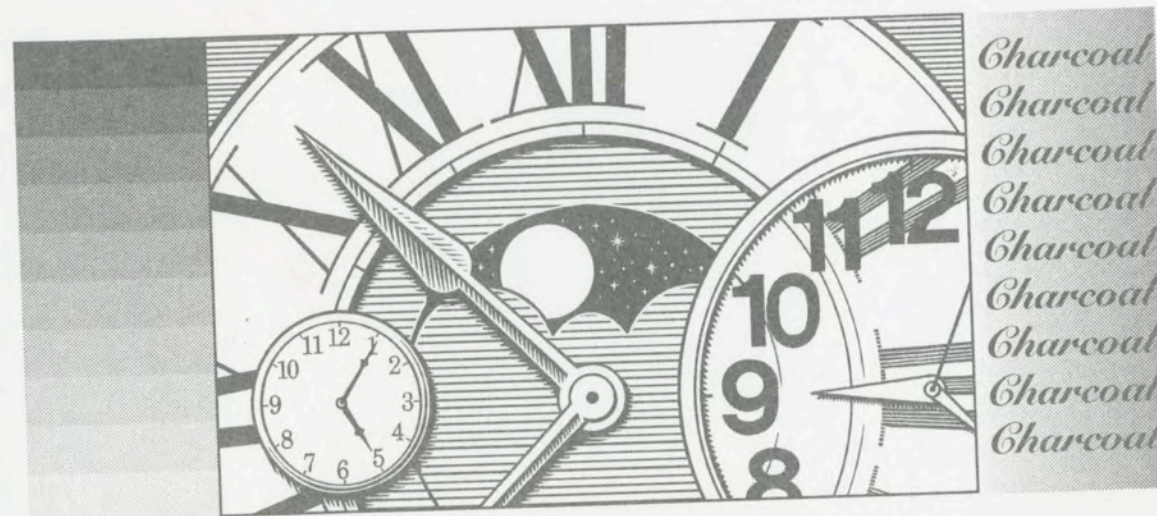
RISO Special Edition Colors



RISO Plum RISO Item No. S-3313 PS 5-04



RISO Slate RISO Item No. S-3297 PS 2-07



RISO Charcoal RISO Item No. S-3294 PS 2-03

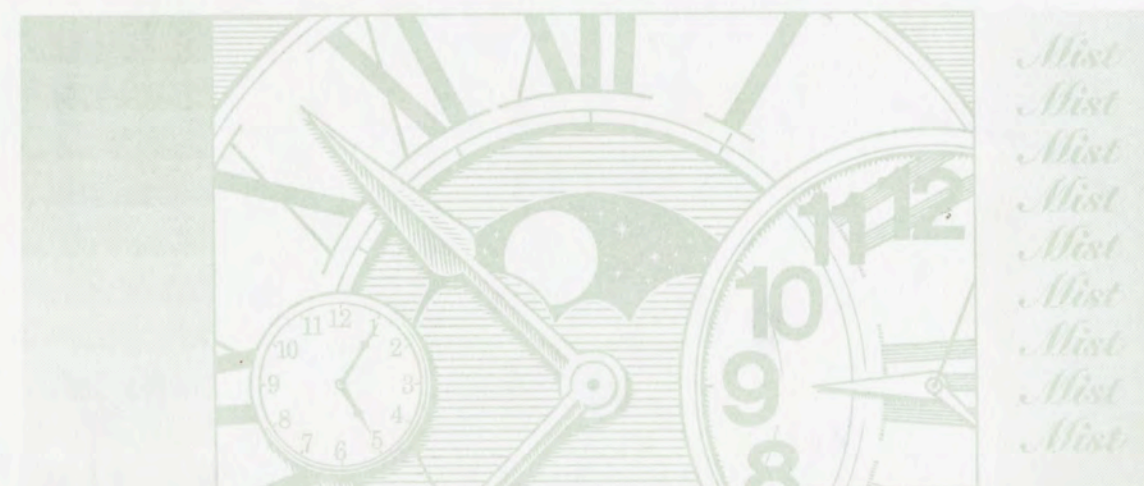
RISO Special Edition Colors



RISO Gray RISO Item No. S-3249

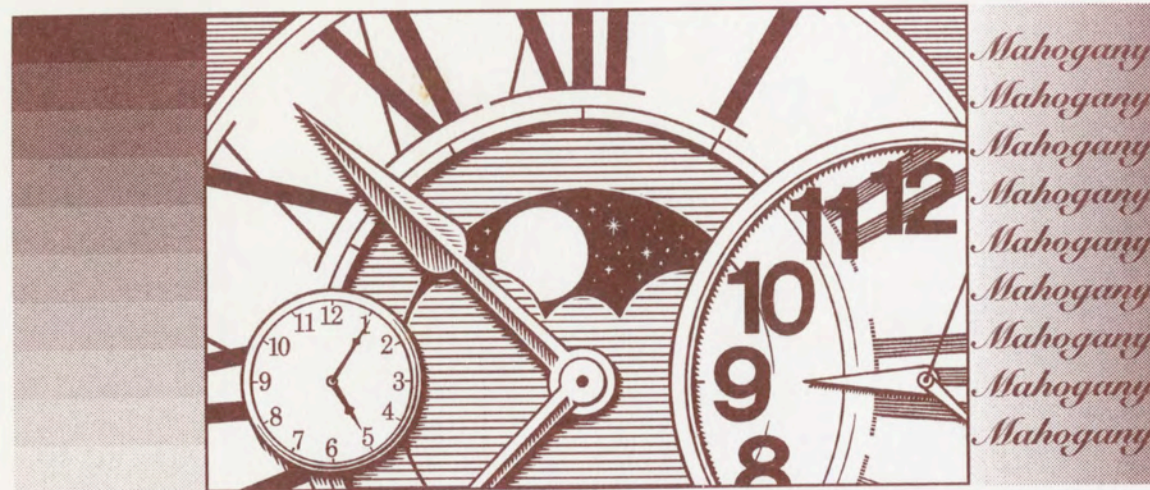


RISO Granite RISO Item No. S-3293 PS 2-02



RISO Mist RISO Item No. S-3292 PS 2-01

RISO Special Edition Colors



RISO Mahogany RISO Item No. S-3331 PS 8-04

Mahogany
Mahogany
Mahogany
Mahogany
Mahogany
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Mahogany
Mahogany



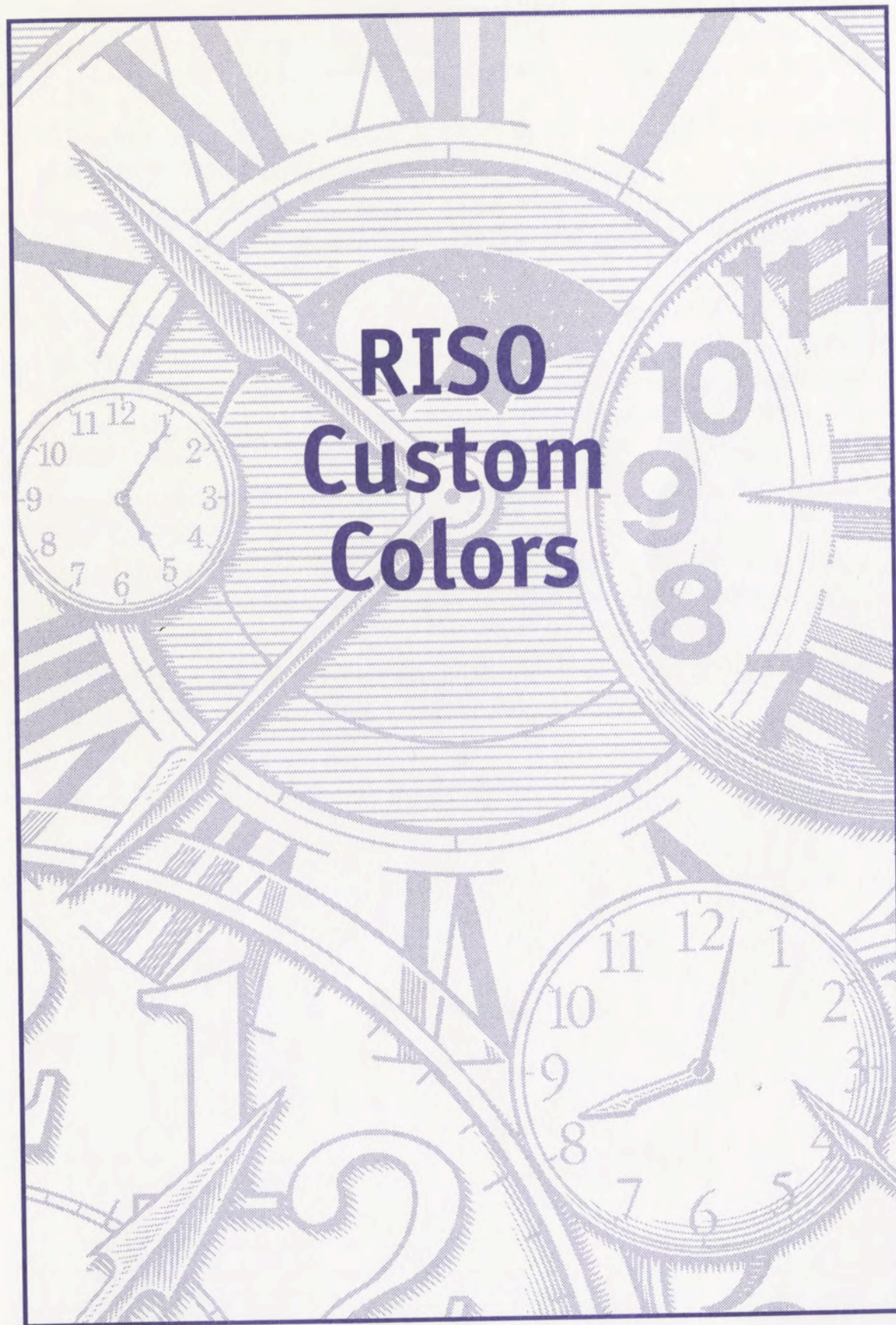
RISO Copper RISO Item No. S-3330 PS 8-03

Copper
Copper
Copper
Copper
Copper
Copper
Copper
Copper
Copper



RISO Bisque RISO Item No. S-3332 PS 9-01

Bisque
Bisque
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Bisque
Bisque
Bisque
Bisque
Bisque



**RISO
Custom
Colors**

RISO Custom Colors

If your organization needs a specific color ink that is not shown in this color guide, RISO can create it for you through our Custom Color program!

- The minimum custom ink order quantity is 40 cartridges. Larger quantities may be ordered in increments of 40.
- Please provide the model number of the Printer-Duplicator that the custom ink is intended for. Note: custom inks are not available for the CR or TR RISO Printer-Duplicators.
- Please provide a printed sample of the color that you wish to match.
- Print samples of the custom ink will be provided, and must be approved before the order can be placed. Print samples take two to three weeks to receive. If you are planning to use a specific paper stock with your custom ink, please provide stock for creating print samples.
- Once the samples are approved, it will take approximately 60 days to receive the ink.
- Ink that is custom ordered does not automatically become a stocked color. To reorder, the Custom Ink Order Requirements still apply.

Please contact your authorized RISO sales representative if you have any additional questions regarding ordering RISO custom inks.

TXTbooks is an artist-run independent publishing initiative and risograph print studio based in Brooklyn, NY.



We also offer press-time and a range of small scale printing services for artists. We sometimes conduct workshops for those interested in the practice.

Web: txtbooks.us
Email: txtbooks.us@gmail.com
Insta: [txtbooks](https://www.instagram.com/txtbooks)

(Scanned by)

RISO Color Guide

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Item No. MC8172

The RISO Color Guide was printed on the RISO Digital Printing System.